



*At Signode, we understand that we have an obligation to our environment. Here are just a few examples of this commitment to preserving and protecting our natural resources...*

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## ***Reevaluating packaging methods***

Our Application Development and Research department test current industry protective packaging methods and develop improved unitization and bundling techniques that significantly reduce the amount of materials necessary for shipping and handling a customer's products.

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## ***Reducing our environmental footprint***

Our engineers are mandated to design products for greater efficiency, improved durability and longer life, while using fewer materials. These innovative designs use less energy and help to reduce packaging waste and emissions in the manufacturing process.

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## ***Extending our product's lifecycle***

We help our customers incorporate our newest technologies into our equipment that's already in the field, extending our product's lifecycle and increasing efficiency. We also operate tool repair centers to help keep our customers' equipment and tools running longer and more efficiently.

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## ***Recycling and reusing the products we make***

We operate the world's largest Closed Loop Recycling program to collect used Tenax® polyester strapping. At our recycling facilities, we clean, process and recycle discarded strapping and used soda bottles for the manufacture of new strapping.

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## ***Maintaining our commitment***

We are committed to continual improvement in our sustainability initiatives. We have dedicated teams focused on developing innovative environmental solutions for our own facilities and for the markets we serve.

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