4RM











pac

bundle

unitize

warehouse transport



# Productivity Focus

Performance operating speed of 20 meters per minute

#### Easy Maintenance

Easy access to motors, electrical components and belts for maintenance

# Production Versatility

Wide range of supported case sizes to meet customer requirements

# Operator Friendly

Easy to operate with simple controls and intuitive tape roll replacement



### 4RM

#### Case sealer for random cartons

# PRODUCTS SERVICES NTEGRATION AUTOMATION pack bundle unitize warehouse transport

#### **Features and Benefits**

- Automatic sealing of random size cartons
- Machine automatically adjusts to varying size cartons
- Suited for random sealing of tall and heavy cartons
- Independently controlled top and bottom drives for smooth flow of heavy cartons
- Ideal for integrating with different production lines
- Auto On/Off enables power saving during idle time
- Twin mast column for greater stability during operation
- Uniform and controlled pressure during taping



| Utility Requirements |                          |
|----------------------|--------------------------|
| Power                | 415 VAC, 3 Phase, 50 Hz  |
| Consumption          | 0.4 KW                   |
| Pneumatic            | 6 Bar - 9.5 Liters/Cycle |
|                      |                          |

| Case Dimensions |                    |
|-----------------|--------------------|
| Length          | 150mm to Unlimited |
| Width           | 160mm to 450mm     |
| Height          | 100mm to 400mm     |
| Weight          | 2 to 15 Kg         |
| Carton Ply      | Minimum 3 Ply      |

| Technical Specifications |                           |
|--------------------------|---------------------------|
| Tape Head                | Standard (2", 2.5", 3")   |
| Tape Roll Length         | 65 M / 650 M / 1000 M     |
| Machine Length           | 1080mm                    |
| Machine Width            | 570mm                     |
| Machine Height           | 1385mm                    |
| Weight                   | 159 Kg                    |
| Drive Motor              | 0.25 HP, 2 No.            |
| Belt Speed               | 20 m / minute             |
| Throughput               | Up to 16 cartons / minute |

#### **Available Options**

- No/Low tape indicator reduces changeover downtime
- Polycarbonate machine guards for operator protection

